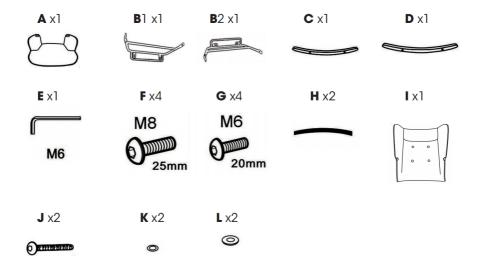


ASSEMBLY INSTRUCTION



COMPONENTS

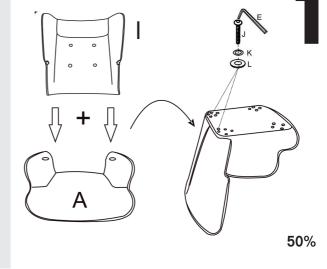




J x2

K x2

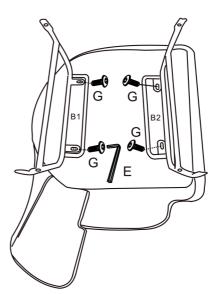
L x2





DON'T TIGHTEN THE SCEWS 100%, TIGHTEN THEM 50% FIRST





50%

